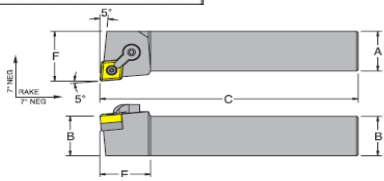
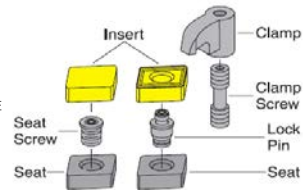




# TOOL HOLDER SPARE PARTS LIST

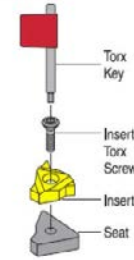


RIGHT HAND SHOWN  
LEFT HAND OPPOSITE



RIGHT HAND SHOWN, LEFT HAND OPPOSITE  
RIGHT HAND TOOL USES RIGHT HAND INSERT

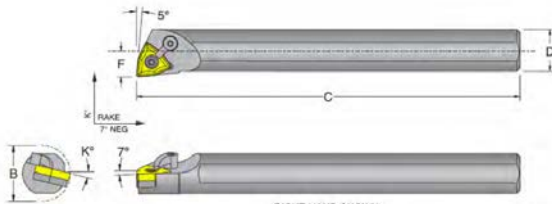
• Geometry of the insert seating:  
Helix angle: 1-1/2°



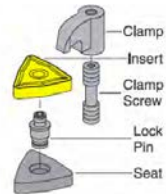
Gage  
Insert

| CNMx | Seat     | Clamp | Clamp Screw | Seat Screw | Lock Pin |
|------|----------|-------|-------------|------------|----------|
| 322  | ICSN-332 | CL-6  | XNS-37      | S-34       | NL-34L   |
| 432  | ICSN-433 | CL-20 | XNS-48      | S-46       | NL-46    |
| 543  | ICSN-533 | CL-12 | XNS-510     | S-58       | NL-58    |

| Gage Insert | Seat  | Torx Screw | Torx Key |
|-------------|-------|------------|----------|
| 11-A60      | N/A   | TS-11      | T8       |
| 16-G60      | GX-16 | TS-16      | T10      |
| 22-N60      | NX-22 | TS-22      | T20      |
| 27-Q60      | VX-27 | TS-27      | T-25     |

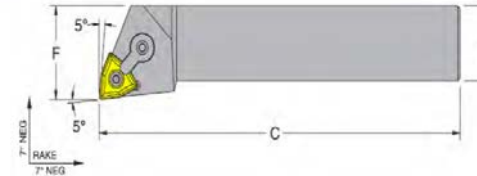


RIGHT HAND SHOWN  
LEFT HAND OPPOSITE

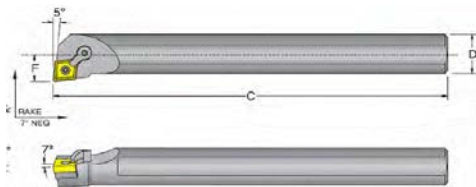
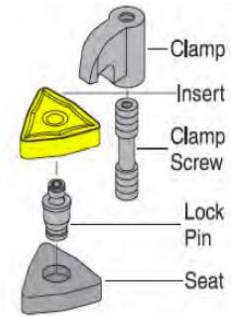


Gage  
Insert

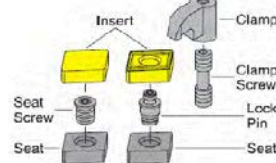
| WNMx | Seat     | Clamp | Clamp Screw | Seat Screw | Lock Pin |
|------|----------|-------|-------------|------------|----------|
| 322  | N/A      | CL-7  | XNS-36      | N/A        | NL-33    |
| 432  | ICSN-433 | CL-20 | XNS-48      | S-46       | NL-46    |



RIGHT HAND SHOWN  
LEFT HAND OPPOSITE



RIGHT HAND SHOWN  
LEFT HAND OPPOSITE



Gage Insert

| WNMx | Seat     | Clamp | Clamp Screw | Seat Screw | Lock Pin |
|------|----------|-------|-------------|------------|----------|
| 322  | IWSN-322 | CL-6  | XNS-36      | S-34       | NL-34L   |
| 432  | IWSN-422 | CL-9  | XNS-59      | S-46       | NL-46    |

Gage  
Insert

| CNMx | Seat     | Clamp | Clamp Screw | Seat Screw | Lock Pin |
|------|----------|-------|-------------|------------|----------|
| 322  | N/A      | CL-7  | XNS-36      | N/A        | NL-33    |
| 432  | ICSN-433 | CL-20 | XNS-48      | S-46       | NL-46    |
| 543  | ICSN-533 | CL-12 | XNS-510     | S-58       | NL-58    |